

Work Order ID 70988

Monday, June 20, 2011 3:44:24 PM



Page 1

Item ID:	D2182B050	Accept		Setup	Start	
Revision ID:					Stop	
Item Name:	Clamp Cushion Black					
Start Date:	6/20/2011	Start Qty:	30.00	Cust Item ID:		
Required Date:	6/23/2011	Req'd Qty:	30.00	Customer:		
Reference:						

Approvals:	Process Plan:		Date:	11-06-20	Tooling:		Date:		Run	Start	
	QC:		Date:		SPC (Y/N):		Date:			Stop	

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D2182	Rev C

100		0.00							
	Packaging								
Packaging	Memo	0.00							
Packaging	Cut as per dwg								

SB 11/06/21 (30)

110	QC6- Inspect dimensions to drawing	0.00							
QC	Memo	0.00							
Quality Control									

SB 11/06/21

(30)

120	Identify as per dwg & Stock Location <u>402</u>	0.00							
Packaging	Memo	0.00							
Packaging									

11/6/30

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____



NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			



NOTE: Date & initial all entries


Work Order ID 70988

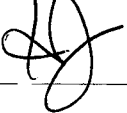
Monday, June 20, 2011 3:44:24 PM

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Item ID: D2182B050 Accept  Setup Start 
Revision ID:
Item Name: Clamp Cushion Black Stop 
Start Date: 6/20/2011 Start Qty: 30.00  Cust Item ID:
Required Date: 6/23/2011 Req'd Qty: 30.00  Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start 
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop 

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 	QC21- Final Inspection - Work Order Release	0.00							
QC Quality Control	Memo	0.00							

11/6/22 
ME
11-06-22

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

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Work Order ID: 70988



Parent Item: D2182B050



Parent Item Name: Clamp Cushion Black



Start Date: 6/20/2011

Required Date: 6/23/2011

Start Qty: 30.00

Required Qty: 30.00

Comments: IPP: ☐B ☐ 99.03.02 ☐ Re-format ☐DM ☐ IPP Rev:C 10.11.02 as per
revC DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2182B  Rubber Cushion		Manufactured	No			100	f	235.2852	0.4166 	12.498		<i>EP 5/11/06/21</i>	
				<u>Location</u>			<u>Loc Qty</u>	<u>Loc Code</u>					
				ST410			235.28517						
				66063			235.28517						

12.498

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

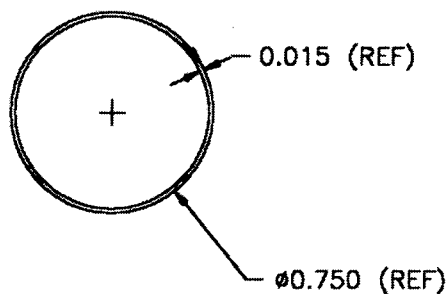
Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

RELEASED
97/05/16 DS

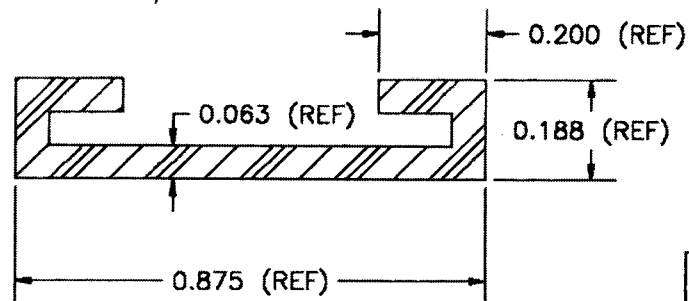
SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 70988
11 Dec 20



D2182-050, HEAT SHRINK
LENGTH

EG: 3.5 LONG: D2182-035
10 LONG: D2182-100

MATERIAL: RAYCHEM RNF-100-3/4-CL
HEAT SHRINKABLE INSULATION SLEEVING



W-WHITE
B-BLACK
D2182W050, RUBBER CUSHION
LENGTH

EG: WHITE 3.5 LONG: D2182W035
BLACK 10 LONG: D2182B100

MATERIAL: SANTOPRENE 101-73
CONFORMS TO MIL-R-3065

DART



CHECKED <i>RM</i>		APPROVED <i>RM</i>	REV. C	
DATE		TITLE		SHEET 1 OF 1
Jan. 6, 1995		RUBBER CUSHION		SCALE
B	97:04:07	ADD MATERIAL SPECIFICATION		
C	97:05:14	ADD HEAT SHRINK		

W/O:		WORK ORDER CHANGES					
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Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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